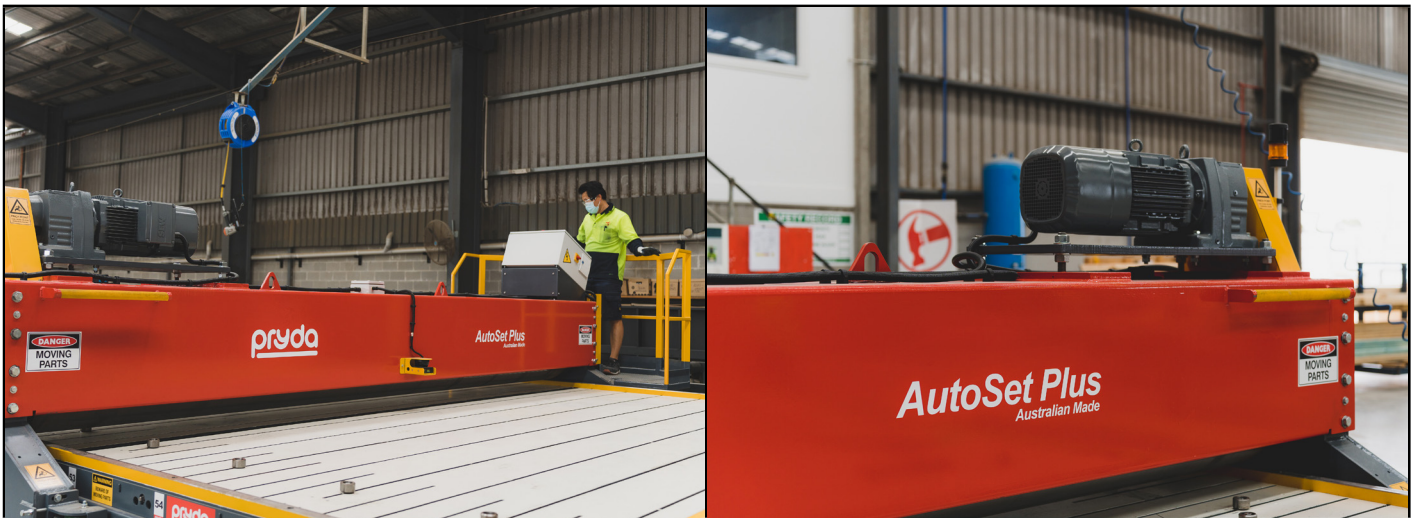


# AUTOSET PLUS

Roof	<input checked="" type="checkbox"/>
Wall	<input type="checkbox"/>
Floor	<input type="checkbox"/>
Sawing	<input type="checkbox"/>
Timber Joining	<input type="checkbox"/>
Production Tools	<input type="checkbox"/>



- All stops move instantly to the correct position
- Touch-screen guides operator for each step
- Setups take less than 25 seconds
- Quick and effortless handling of complicated truss designs

## AUTOSET PLUS

ITW's AutoSet Plus is the latest product in the company's history of innovative truss table automation. With the latest technology, the AutoSet Plus offers efficient and precise truss table automation to enhance our customer's productivity. This computer-controlled jiggling system is engineered to be set up in less than 25 seconds.

The automated steel pucks give workers the ability to keep a consistent pace throughout their shift, with higher accuracy and reduced employee fatigue. The use of optional large display screens will also assist with plant productivity.

### Here's how it works

Truss designs are downloaded from an office LAN or portable USB drive. When a specific truss is selected, pucks automatically move into position on the assembly table, accurately forming the perimeter of the truss. The truss assemblers place the chords and webs into position so the roller or table press can embed the nailplates.

## SPECIFICATIONS

Dimensions		
Rail length	4300 (approx.)	mm
Rail centres (typ.)	560	mm
Standard configurations	Systems Length (nom.)	
	20m	30m
Qty of rails	32	56
Installation requirements		
Power	- 25 Amp per Gantry	
	- 15 Amp for the Controller Box	
Air	- 20 Amp per 16 Automated Axis	
	5 l/s @ 7bar (10cfm @ 100psi)	
Foundation	150mm thick reinforced concrete	

## RELATED EQUIPMENT

- Materials Handling

## RELATED PRODUCTS

- SpeedTruss Jigging™
- Bolt On Jigging
- Magnetic Jigging
- Truss Stacking Equipment
- Pryda Production Viewer